

**IN THE CLAIMS:**

Please amend the claims as follows:

1. (CURRENTLY AMENDED) A process for the production of cigarette paper printed upon in pattern form ~~which is impregnated in strip form with fire-inhibiting materials,~~ wherein printing is effected with an aqueous printing solution on a self-supporting paper web wherein the paper web is extending from a paper screen to a first winding reel and the printing solution contains water-soluble polymers and the paper is heated to a temperature of over 50°C prior to or during the printing operation, wherein the operation of printing on the paper is effected after it has left the paper screen and the press portion of a paper machine and is in the drying portion wherein the paper has a moisture content of from about 2% to about 60%, but before the paper web is rolled up.

2. (PREVIOUSLY PRESENTED) A process as set forth in claim 1 wherein the polymers originate from one or more of the hereinafter listed classes of polyvinyl alcohols, polysaccharides, modified polysaccharides or partially hydrolyzed polyvinyl acetates.

3. (PREVIOUSLY PRESENTED) A process as set forth in claim 1 wherein said temperature is higher than that value at which the polymers precipitate from water.

4. (PREVIOUSLY PRESENTED) A process as set forth in claim 1 wherein the paper is heated to 70 – 90° C prior to or during the printing operation.

5. (PREVIOUSLY PRESENTED) A process as set forth in claim 1 wherein the printing solution is of a viscosity of a maximum of 4000 mPa · s at 20° C.

6. (PREVIOUSLY PRESENTED) A process as set forth in claim 1 wherein the paper is of a base weight of 15 - 40 g/m<sup>2</sup>.

7. (PREVIOUSLY PRESENTED) A process as set forth in claim 1 wherein the paper to be printed upon has an absorption height of 6 - 15 mm/10 min.

8. (PREVIOUSLY PRESENTED) A process as set forth in claim 7 wherein the paper to be printed upon has an absorption height of 8 - 13mm/10 min.

9. (PREVIOUSLY PRESENTED) A process as set forth in claim 8 wherein the paper web is printed upon, wherein a contact dryer for the paper web, in roller form, serves as a backing support.

10. (CURRENTLY AMENDED) A process as set forth in claim 9 wherein subsequently to the printing operation the paper web is impregnated over its entire surface area with an aqueous solution and wherein said aqueous solution contains fire-promoting means.

11. (CANCELLED).

12. (CANCELLED).

13. (New) A process as set forth in claim 1 wherein the cigarette paper is impregnated with fire-inhibiting materials.

14. (New) A process as set forth in claim 1 wherein the cigarette paper is impregnated in strip form with fire-inhibiting materials.